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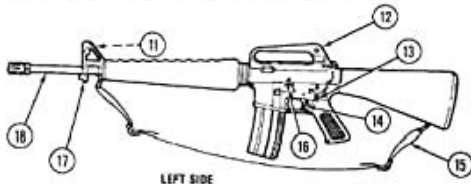


Book Descriptions:

bushmaster manual

2-1. M16/M16A1 MECHANICAL CONTROLS (CONT).

FRONT SIGHT POST (11) - adjustable for elevation
CARRYING HANDLE ASSEMBLY (12) - provides the means for hand carrying the rifle.
SELECTOR LEVER (13) - arms the rifle in SEMI or AUTO or safes the rifle.
TRIGGER (14) - controls the firing of the weapon
SMALL ARMS SLING (15) - provides the means for shoulder-carrying the weapon.
BOLT CATCH (16) - moves the key and bolt carrier assembly forward when depressed.
BAYONET STUD (17) - holds bayonet in place
UPPER RECEIVER AND BARREL ASSEMBLY (18) - directs the projectile upon firing

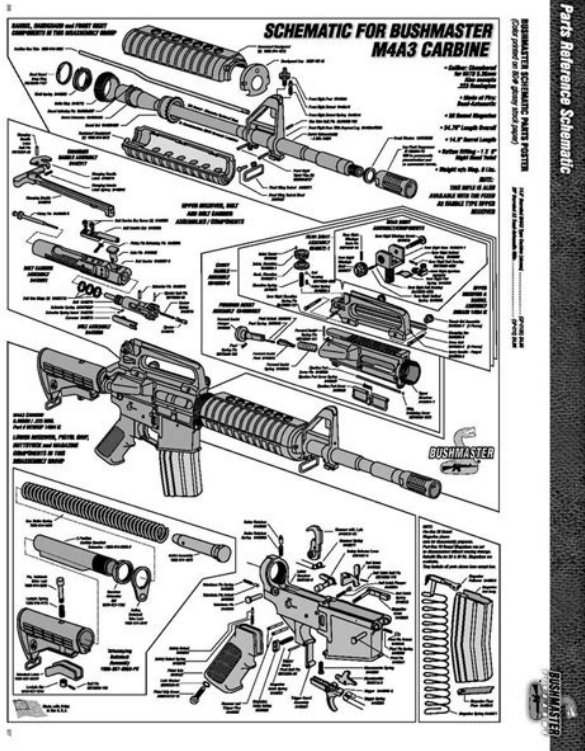


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If there is anything you do not understand, get help from someone qualified in the safe handling of firearms. BFI OP. MANUAL PDF Version FUNDAMENTAL RULES FOR SAFE GUN HANDLING ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION. C A U T I O N USE ONLY CLEAN, DRY, HIGH QUALITY COMMERCIALY MAN UFAC TUR ED A MMUN IT I O N IN GOOD CON D I T I O N wh ich is a p pro pria te t o the.22 3 Rem. cal i b er of yo u r f ir ear m. W e do no t r e com men d t he u se o f r e man u f act ure d or han d l o a d e d a mm un it i o n bec aus e i t ma y da mag e yo u r ri fle. Us e o f i mpr ope r amm un it i o n wil l in val ida te yo ur war rant y. W A R N I N G T H I S W E APON CO UL D CHAM BER A R O U N D if i t is dro pp e d or j arr ed w ith a l o a d e d m a gaz ine i n pla c e e i t he r w i t h t he B olt Carr ier Ass emb ly lo cke d t o t h e r e a r, or in its f orw ard po si t i o n. Howe ve r, if you cann ot rem ov e it w ith in 10 seco nd s, rem ov e ma ga zi ne a nd w ai t 15 m in ut es w i t h t h e ri fl e po in ti ng i n a sa fe di re c ti on. Th is w ay yo u wo n t ge t hurt by a pos si bl e roun d "coo k in g o f f" i. e. the roun d det on at in g jus t fr om the he at of th e b ar re l. Right, an early A1 Upper Receiver note the rear sight differences. A2 "SQUARE" FRONT SIGHT POST A Round Post can be found on some A1 models. Bushmaster only uses the A2 CARRYING HANDLE A3 Removeable type is illustrated at lower left. SLIP RING DELTA RING Point Rifle in a SAFE DIRECTION. Place Safety Selector Lever on SAFE. If the rifle is not cocked, the Selector Lever cannot be pointed toward SAFE. 1. Press Magazine Catch Button and pull Magazine down to remove. 2.. Press bottom of Bolt Catch and allow Bolt to move forward until it engages Bolt Catch. Return Charging Handle to forward. If you havent before, place Safety Selector Lever on SAFE. 3. Check Receiver and Chamber to ensure there is no ammunition in the rifle.

4. <http://xn----1-6cdapb2bdyqawnpcindqfc.xn--p1ai/media/dell-ftos-manual.xml>

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With Selector Lever pointing toward SAFE, allow Bolt to go forward by pressing upper portion of Bolt Catch. 5. STOP The Handguards may be disassembled at any point in your cleaning procedures as necessary see Pg. 27 "Buddy System" instructions. If your Rifle is equipped with the A3 Type Removeable Carry Handle, that may be removed for cleaning by loosening the 2 thumbnuts. Clean as per instructions for aluminum Upper and Lower Receivers see Pg. 16. Lightly lubricate the thumbnut threads and the Rear Sight mechanism as described on Pg. 21 Lubrication Adjustable Rear Sight. When your firearm has not been fired, you should clean it at least once or twice a year if you live in a temperate climate, or as often as once a week in a tropical climate. If you get your firearm wet, clean it as soon as possible. After you have disassembled the rifle, thoroughly clean, inspect and lubricate all parts according to the techniques described on following pages. CLEANING THE BORE The bore of your Bushmaster rifle has lands and grooves called rifling. Rifling makes the bullet spin very fast as it moves down the bore and down range. It is difficult to push a new, stiff bore brush through the bore. You will find it much easier, and more effective, to pull your bore brush through the bore. Also, because the brush will clean better if the bristles follow the grooves this is called tracking, you want the bore brush to be allowed to turn as you pull it through. Always clean from chamber toward the muzzle. This is how you do it 1. Swap out the bore with a patch moistened with "CLP". 2. Attach the three rod sections together but leave each one about two turns short of being tight. 3. Attach the bore brush but leave it two turns short also. 4. Point muzzle down. Hold the upper receiver in one hand while inserting the end of the rod without the brush into the chamber

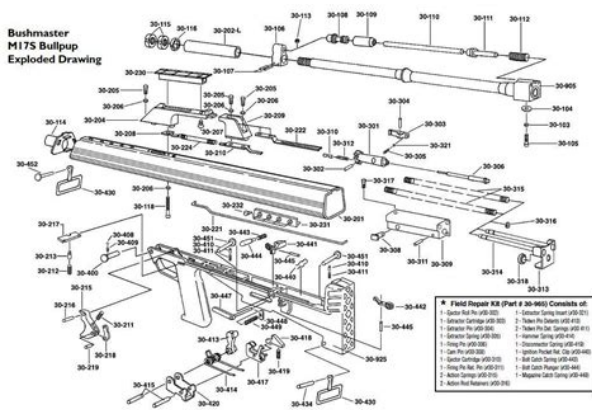
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Guide the rod carefully through the bore. CAUTION do not let the rod or its threaded end scratch the Chrome Lining of the Bore or Firing Chamber. About 23 inches of the rod should protrude out of the muzzle. After three or four pulls, the three rod sections and the bore brush may be completely together. Loosen them up and repeat the process. 8. Send a patch through the bore once a second to help clean out the crud that the brush is getting loose. Just replace the bore brush with the rod tip patch holder and a wet patch. But remember, always have the bore wet with clean water before trying to pull a brush through. Never use a wire brush or any type of abrasive to clean the Aluminum Upper Receiver you'll scratch and damage the finish. Again, never use a wire brush or any type of abrasive to clean the Aluminum Lower Receiver. 2. Wipe any dirt from the Trigger Mechanism. Clean the Buffer, Action Spring, and inside the Lower Receiver Extension the Buffer Tube. 16 WIPE INSIDE OF BUFFER TUBE CLEAN CLEAN THE DRAIN HOLE IN THE BUTTPLATE SCREW PIPE CLEANER A SMALL TOOTHBRUSH WILL REMOVE BUILTUP DIRT. Make sure your Bushmaster ejector cases efficiently by following the steps on a monthly basis more frequently if firing blanks. 1. Remove the Bolt from the Carrier as described on previous pages. Hold it as shown with the Ejector down and the Extractor up. 2. Dribble a few drops of CLP around the Ejector to form a puddle. 3. Take a fired or dummy case and place it under the lip of the Extractor. With a rocking motion, press the case down against the Ejector.

Since the Ejector is spring loaded, some resistance will be felt. Press on the case until it stops against the bolt face. Ease off with your thumb slightly and press down again. Repeat several times. Replace the CLP frequently. Once the spring action of the Ejector is smooth and strong, dry off any excess. Check that the rubber insert is inside the Extractor Spring. 1. Check the Bolt Look for cracks or fractures, especially in the cam pin hole area. Bolts with pitting that extends into the firing pin hole should be replaced. 4. Check the Cam Pin If it is cracked, or chipped, it should be replaced. WARNING IF THE CAM PIN IS MISSING, DO NOT FIRE THE RIFLE IT WILL EXPLODE. 2. Check the Firing Pin If it is bent, cracked, too blunted or too sharp, it should be replaced. 3. Check the Firing Pin Retaining Pin If it is bent, or badly worn, it should be replaced. 18. Depress the Front Sight Detent and apply two or three drops of CLP to it. Depress the detent several times to work the lubricant into the spring. Generously lubricate all moving parts inside the Lower Receiver trigger, hammer, safety, bolt catch, forward assist, etc, and their various pins and detents. Don't forget the Takewind and Pivot Pins and their detents. A lighter application is good on the Extractor and its Pin. Lightly lubricate the Charging Handle and the inner and outer sur

face of the Bolt Carrier. Generously lubricate the slide and Cam Pin area of the Bolt Carrier. The inside of the Carrier Key on the Bolt Carrier should be dried with a Pipe Cleaner then place one drop of CLP inside. 20 Rear Sight Moving Parts Use 1 or 2 drops of CLP. Depress Buffer Detent. If it isn't, your rifle can still fire and will explode.

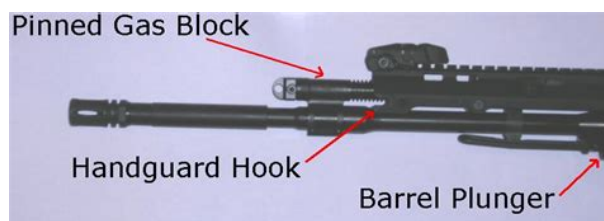


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NOTE The Bolt is machined so as to allow insertion of the Cam Pin from one side only. This provision aligns the Extractor and Ejector properly within the Upper Receiver. Slide in Bolt Carrier Group.

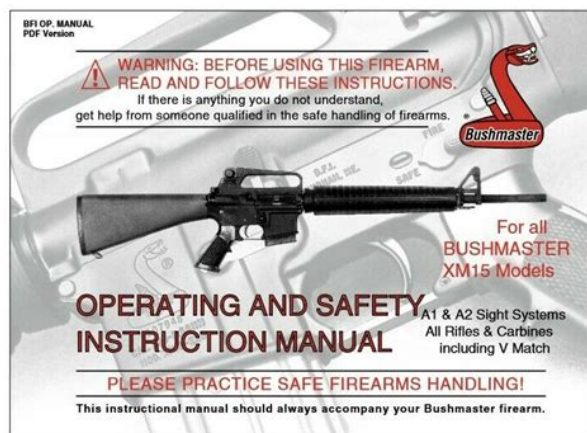
NOTE Firing Pin should not fall out when Bolt Carrier Group is turned upside down. CAUTION Bushmaster does not recommend the practice of swapping bolts between different rifles. Doing so could result in damage, personal injury or death. 26 CAUTION Selector Lever should be on SAFE before closing Upper Receiver. Do not remove the Follower from the Spring. TO CLEAN and LUBRICATE, Wipe dirt from Magazine Body, Spring, and Follower. Then lightly lubricate the Spring. REASSEMBLY is reverse of steps above. When reattaching the Handguards, use The "Buddy System" 15. Place the Rifle on the Buttstock and press down on the Slip Ring with both hands. Note The "HalfRound" Handguards are identical and can be used on top or bottom. 16. Have your buddy install one handguard on top and the other on the bottom. If there is, swab it out with a patch and the cleaning rod. 2. Retract the Bolt to ensure free movement between Bolt Carrier and Gas Tube. 3. Perform Safety Function Check to ensure that Safety Selector Lever works properly. 4. Check to ensure that the Magazine is secure. Then back to Step 4. 1. Remove magazine if installed. Pull Charging Handle assembly to rear. Check that Chamber is clear. Let Bolt and Bolt Carrier close. Do not pull Trigger. Leave Hammer in cocked position. WARNING If Rifle fails any of the following tests, continued use of the Rifle could result in injury to, or death of, personnel. 2. Place Selector Lever in SAFE position and pull Trigger. THE HAMMER SHOULD NOT FALL. 3. Place Selector Lever in FIRE position. The Rifle must not malfunction during any of the five tests. If the Rifle malfunctions during any of the five tests, have the Rifle checked by a qualified gunsmith.

<http://www.dimalcco.com/images/boylestad-8th-edition-solution-manual.pdf>



Once the Rear Sight is zeroed, the Front Sight Post should not be moved. NORMAL RANGE The smaller aperture is unmarked and is used for most firing situations. It is used in conjunction with the elevation knob for 300, 400, 500, 600, 700, and 800 meter targets. 1. Use only quality ammunition suitable for your firearm. Examine each cartridge carefully around the primer. Look for dents, scratches, and other signs of damage. Do not load damaged ammunition. 2. With the magazine facing forward as shown in the illustration, place a round between the lips of the magazine with the bullet tip forward. Push the round down until it is held by the magazine lips. 3. If necessary, give the round a slight push backward to seat it against the back edge of the magazine lips. Place next round on top of previous round and repeat steps until desired number of rounds is loaded. CAUTION Safe firearms handling dictates that you ONLY LOAD LIVE AMMUNITION INTO YOUR RIFLE WHEN YOU ARE ABOUT TO SHOOT. If you find that you need to use the forward assist, it is probably time you cleaned your rifle paying particular attention to the locking lug areas in the chamber and on the bolt. To remember your correct zeroing, note location of Windage Scale and Windage Knob Pointer heavily marked on outside of knob. Once you have established your correct zeroing leave your Windage Scale and Windage Knob Pointer on the settings at all times. It was set at the factory and should be very close to your zero. 2. Center the rear sight aperture by turning the windage knob left or right. FRONT SIGHT To adjust elevation, depress detent and rotate post. To raise strike of bullet, rotate post in the direction of arrow marked UP. Reverse the direction of rotation to lower strike of bullet.

<https://jdlgroup.ca/images/boyfriend-instruction-manual.pdf>



Remember any changes in elevation are made by moving front sight post only! 7. In order to raise your next shot group, rotate the front sight post clockwise. One click of the front sight post will move the bullet strike one vertical square on the target sheet. In order to lower your next shot group, rotate the front sight post counterclockwise. One click of the front sight post, above, equals one square. Changes in windage are made with the windage knob. Three clicks will move the strike of the bullet on the horizontal square on the target sheet. In order to move the shot group to the left, turn the windage knob counterclockwise. The A1 FRONT SIGHT Has five notches of elevation per revolution instead of the four notches found on A2 square post type front sight Bushmaster only uses the A2 type Front Sight Post in its current production models. 1. Baseline zero is that setting on the Rifle sights which will cause the point of aim and strike of the bullet to be the same at 250 meters. 2. When using the L-shaped aperture, the path of the bullet will cross the line of sight at 25 meters. NOTE Bushmaster uses only the newer A2 square front sight post. REAR SIGHT To adjust windage, depress detent and rotate drum to direction you want. Each notch moves the point of impact of bullet as indicated

ed in char t. 1. To move poi nt of imp act to right, turn drum cloc kwi se in dir ect ion of arro w a nd lett er R. 2. To mov e p oint of im pact to le ft, tur n d rum cou nte rcl ockw ise. Make sure it is clear. Retr act the bolt slowly and remove the fir ed cart rid ge case. Cle ar the weapon and che ck for un burn ed pow der grain s in the rec eiv er or bor e, and for a bul let stuc k in the bor e. Clean out any unb urn ed powder befo re resum ing fir ing.

If a bul let is stuck in the bore, do not atte mpt to rem ove it. Take the rifle to a qualif ied gun smit h. Bolt should spring forward.Let it move forward on its own. 2. Release the Charging Handle. 1. Pull Charging Handle fully to rear. Check Chamber for any obstruction. 1. SLAP upward on Magazine to make sure its seated properly.WAR NING If you r rifle stop s flir ing wit h a live roun d in the ch ambe r of a hot barrel, rem ove the roun d fas t. How eve r, if you cann ot remove it with in 10 secon ds, remov e the mag azin e an d wai t 15 minu tes with the rifl e po int ing i n a sa fe d irect io n a lway s ch eck t hat the "SA FE" direc tio n rem ain s sa fe during tha t ti me. Th is w ay yo u wo nt get hur t by a possib le roun d c ooking off.Too much oil in Firing Pin recess. Defective Ammunition Too much carbon on Firing Pin or in Firing Pin recess. WHAT TO DO Put it on FIRE Assemble correctly.Dirty or corroded Ammo. Carbon in Chamber. Fouling or carbon in Extractor recess or lip. WHAT TO DO Clean or see a qualified gunsmith. See a qualified gunsmith. Remove stuck round push out with cleaning rod. Dirty Magazine. Defective Magazine. Too many rounds in Magazine. Action of Buffer Assembly is restricted. Magazine not fully seated. WHAT TO DO Clean. Clean. Replace. Take out excess. Take out Buffer and Spring Clean them. Adjust Magazine Catch 48 PRESS MAGAZINE CATCH BUTTON ON RIGHT SIDE. Restricted Buffer Assembly. Restricted movement of Bolt Carrier Group. WHAT TO DO Clean lugs. Dirty or corroded Ammo. Damaged Ammo. Carbon in Chamber or on Gas Tube What To Do Turn Catch Clockwise to tighten and Counterclockwise to loosen Replace. Clean. Replace. Clean. TURN CATCH ON LEFT SIDE. Dirty or corroded Bolt Latch. Faulty Magazine Needs oil. Dirt or sand under Trigger. WHAT TO DO Clean out if possible or have Rifle checked by a qualified gunsmith. Clean or replace Bolt Catch. Check for Buffer Endcap backout or obstruction. Check for full travel of Bolt Carrier Replace.

<http://www.fliesen-brill.de/wp-content/plugins/formcraft/file-upload/server/content/files/1626e455911eee---4-hour-body-manual-neck-resistance.pdf>

What To Do "Gaps" in the 3 Gas Rings should be staggered 120 around the Bolt body for maximum effectivness. Clean Carrier Key or around area of the Gas Tube.Whe n req ue st in g a man ua l, inc lu de th e s er ia l nu mb er o f yo ur r if le. Th is O pe ra ti on Ma nu al s ho ul d al wa ys a cc om pa ny th is fir ea rm. LIMITED ONEYEAR WARRANTY Bushmaster Fir e arms Inc.W a rr a nty c a rds are included with all firearms a n d should be completely filled out and s e nt to Quali ty P a rts C o m p any to activate the terms of t h e warra n t y. Any s u ch defect of whic h Bushmas t e r F ire a rms Inc.Warr a nty claims in writing an d the fir e arm c o nc e rned should b e direct e d transportation charg e s pr e paid, to the Warranty Service Department, Bushmaster Fir e arms Inc., 99 9 Ro o sevelt Trail, Windham, ME 0406 2. Warra n t y claims sho ul d state the model and seri a l numbe r of the gu n concern e d, a d e scripti o n of th e difficulty experienced, a nd t h e dat e of p urc h ase. It is recommen d ed th a t shi p ment b e insured by owner, sinc e Bushmas t e r Firearms, I n c. will a ccept no responsibility for loss or damage in transit. Transportation an d insurance char ges for return to o w n er will be paid b y Bus h mast e r Firearms I n c. if the rel a ted claim is a pro p er cl a im for warranty w o rk. A S A F E T Y N O T E R E G A R D I N G L E A D.. D i s c h a r g i n g fir ear m s i n poorl y ven t ila t ed areas, c leaning fir ear m s, or handling a mm uni t ion m ay resul t in e xposure to lead, a subs t an c e k no w n t o c ause bir t h defe c t s, reprodu c t ive h a r m, a nd o t her seri o u s ph y s i c a l i n j u r y. H a v e ad e qu a t e v e n t i l a t i o n a t a l l t i m e s. W a s h hands t horoughly af t er e xposure. Please try again.Please try again.Then you can start reading Kindle books on your smartphone, tablet, or computer no Kindle device required.

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Honda 115 Outboard Service Manual With Images, Mustang Skid Steer Service Manual, User Manual Leica Tcrm1103, Suzuki Sa310 Service Manual, Study Guide Mendel And Heredity Answers Reload to refresh your session. Reload to refresh your session. In 2002, Bushmaster and a Bushmaster dealer were targets of a civil lawsuit brought by two survivors and six families of victims of the October 2002 D.C. sniper attacks, also known as the "Beltway sniper attacks," in which two snipers used a Bushmaster XM15 semiautomatic rifle to kill ten and injure three. The parties agreed to mediation after a judge denied a motion to dismiss. The dealership could not account for 238 firearms that should have been in its inventory, and more than 50 guns from the dealership were traced to criminal acts between 1997 and 2001, according to an audit by the federal Bureau of Alcohol, Tobacco, Firearms and Explosives ATF. Plaintiffs claimed Bushmaster failed to exercise due diligence in ensuring their dealer was not supplying their products to criminals. Bushmaster 9mm Bushmaster 9mm Bushmaster.308 Bushmaster 308 Bushmaster Carbon 12.22 Bushmaster Carbon 15 22 Bushmaster M17 Bushmaster M17 Bushmaster XM15 Bushmaster XM15 Also in the event you are interested, all of these gun documents I am posting can be found on the disk I have listed to your

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